

Please read through this User's Manual before use for correct handling.  
Please keep this User's Manual for future reference.

## CAUTIONARY NOTES FOR SAFE USE OF THE PRODUCT

This User's Manual should be carefully read before installing and operating the product. The following symbol is used on the product and in this manual to ensure safe use.



**This symbol is displayed on the product when it is necessary to refer to the User's Manual for information on personnel and instrument safety. This symbol is displayed in the User's Manual to indicate precautions for avoiding danger to the operator, such as an electric shock.**

The following symbols are used only in this manual.



### IMPORTANT

**Indicates that operating the hardware or software in a particular manner may cause damage or result in a system failure.**



### NOTE

**Draws attention to essential information for understanding the operations and/or functions of the product.**

## CHECKING PRODUCT SPECIFICATIONS AND PACKAGED ITEMS

### (1) Checking the Model and Product Specifications

Check that the model and specifications indicated on the nameplate attached to the main unit are as ordered.

### (2) Packaged Items

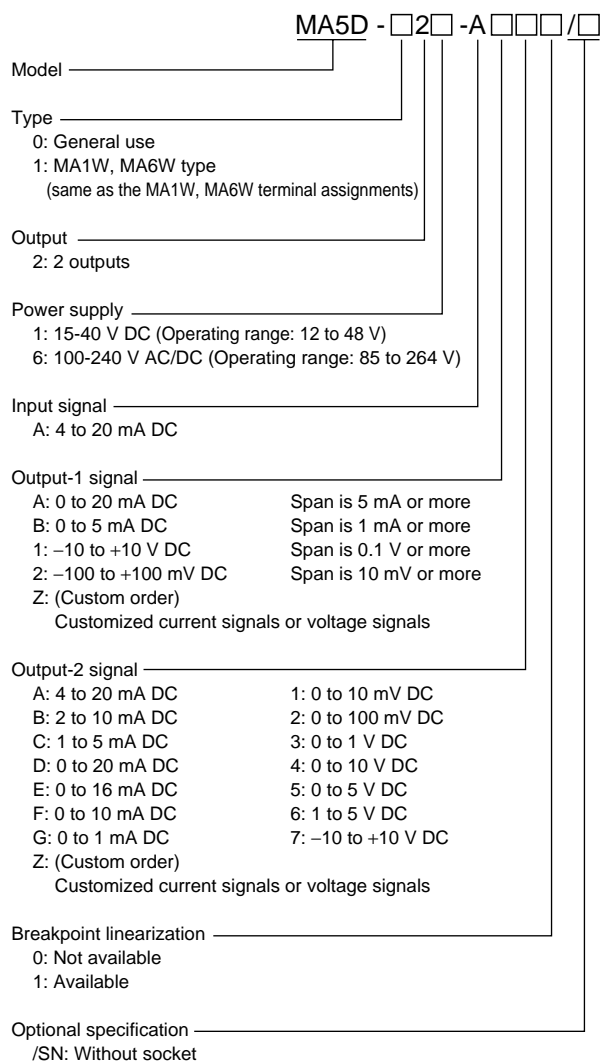
Check that the package contains the following items:

- MA5D: 1
- Spacer (for DIN rail mounting): 1
- Range label: 1
- User's Manual (this manual: IM 77J04A05-02E): 1

## GENERAL

This plug-in type distributor is used in combination with a two-wire type transmitter to convert the transmitter's 4 to 20 mA DC signals into DC current or DC voltage signals.

## MODEL AND SUFFIX CODES



## 1. MOUNTING METHOD

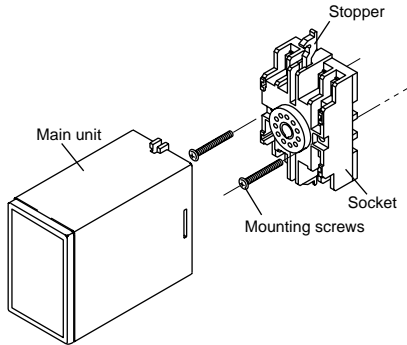


### NOTE

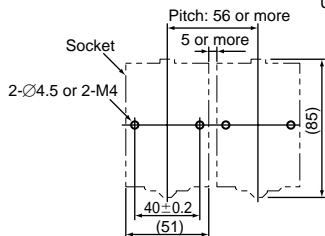
**Plug/disconnect the main unit into/from the socket vertically to the socket face. Otherwise the terminals may bend and it may cause bad contact.**

### 1.1 Wall Mounting

Unfasten the upper and lower stoppers of the distributor to disconnect the main unit from the socket. Next, anchor the socket onto the wall with two M4 screws. Then, plug the main unit into the socket and secure the main unit with the upper and lower stoppers.



[Mounting Dimensions]



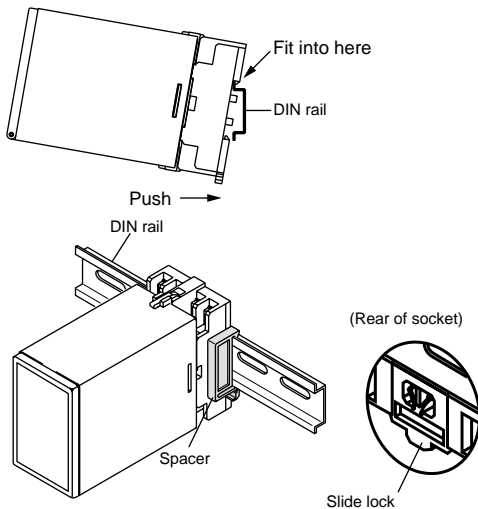
Unit: mm

Note:

- When mounting the units close together, leave a space of at least 5 mm between them.
- Use the supplied spacer to keep a space of 5 mm for DIN rail mounting.

### 1.2 DIN Rail Mounting

Locate the distributor so that the DIN rail fits into the upper part of the DIN-rail groove at the rear of the socket, and fasten the socket using the slide lock at the lower part of the socket.



### 1.3 Using Ducts

Wiring ducts should be installed at least 30 mm away from the top or bottom of the main unit.

## 2. INSTALLATION LOCATIONS

- Avoid the following environments for installation locations: Areas with vibration, corrosive gases, dust, water, oil, solvents, direct sunlight, radiation, a strong electric field, and/or a strong magnetic field  
Installation altitude: 2000 m or less above sea level.
- If there is any risk of a surge being induced into the power line and/or signal lines due to lightning or other factors, a dedicated lightning arrester should be used as protection for both this distributor and a field-installed device.
- Operating temperature/humidity range: 0 to 50°C/5 to 90%RH (no condensation)

## 3. EXTERNAL WIRING

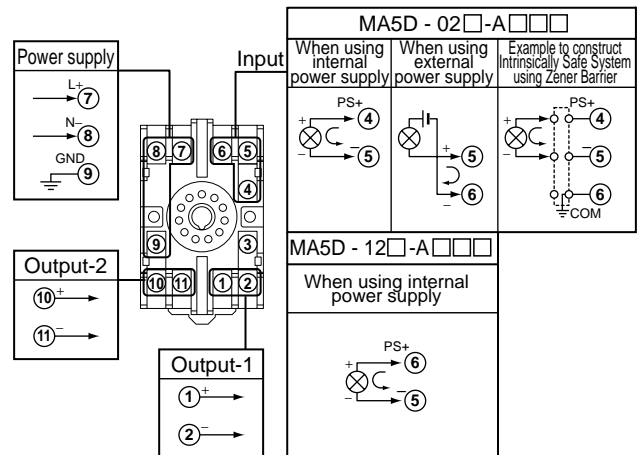


### WARNING

**To avoid the risk of an electric shock, turn off the power supply and use a tester or similar device to ensure that no power is supplied to a cable to be connected, before carrying out wiring work.**

Wires are connected to the terminals of the distributor's socket. M3.5 screw terminals are provided for the connection of external signals. Attach a crimp-on lug to each wire for connection to the terminals.

- Recommended cables: A nominal cross-sectional area of 0.5 mm<sup>2</sup> or thicker for signal cables, and that of 1.25 mm<sup>2</sup> or thicker for power cables.



### IMPORTANT

- **The power line and input/output signal lines should be installed away from noise-generating sources. Other wise accuracy cannot be guaranteed.**
- **The grounding resistance must be 100 Ω (JIS Class D grounding). The length and thickness of the grounding cable should be as short and thick as possible. Directly connect the lead from the ground terminal (terminal no. 9) of the product to the ground. Do not carry out daisy-chained inter-ground terminal wiring.**
- **Use of the product ignoring the specifications may cause overheating or damage. Before turning on the power, ensure the following:**
  - (a) **Power supply voltage and input signal value applied to the product should meet the required specifications.**
  - (b) **The external wiring to the terminals and wiring to ground are as specifications.**
- **Do not operate the product in the presence of flammable or explosive gases or vapors. To do so is highly dangerous.**
- **The product is sensitive to static electricity; exercise care in operating it. Before you operate the product, touch a nearby metal part to discharge static electricity.**

## Power Supply and Isoaiation

Power supply rated voltage:

15-40 V DC  $\approx$  or 100-240 V AC/DC  $\approx$  50/60 Hz

Power supply input voltage:

15-40 V DC  $\approx$  ( $\pm 20\%$ ) or 100-240 V AC/DC  $\approx$  ( $-15, +20\%$ ) 50/60 Hz

Power consumption:

24 V DC 3.5 W, 110 V DC 3.4 W

100 V AC 6.5 VA, 200 V AC 8.7 VA

Insulation resistance:

100 M $\Omega$  at 500 V DC between input, output, power supply, and grounding terminals mutually.

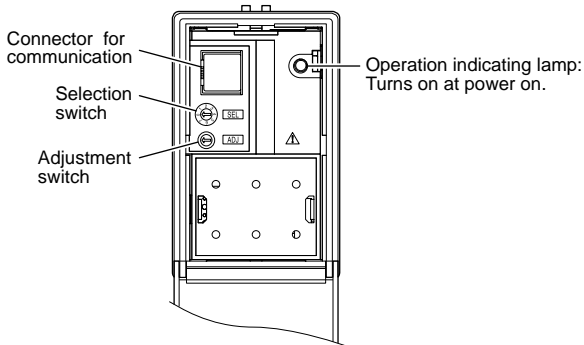
Withstand voltage:

2000 V AC for 1 minute between input, output, power supply and grounding terminals mutually.

1000 V AC for 1 minute between output-1 and output-2 terminals.

## 4. DESCRIPTION OF FRONT PANEL

The figure below shows the distributor of which the front panel cover is open.



### 4.1 Operation Indicating Lamp

The operation indicating lamp shows the operation status, abnormalities in a setting, and adjustment operation status by the adjustment switch on the front panel.

(1) When the lamp is lit:

Power is turned on and the distributor is in the normal status provided that the selection switch is set to the position "0."

(2) When the lamp is blinking rapidly:

The lamp repeats the rapid blinking until the internal processing is completed during I/O adjustments by the adjustment switch.

(3) When the lamp is blinking slowly:

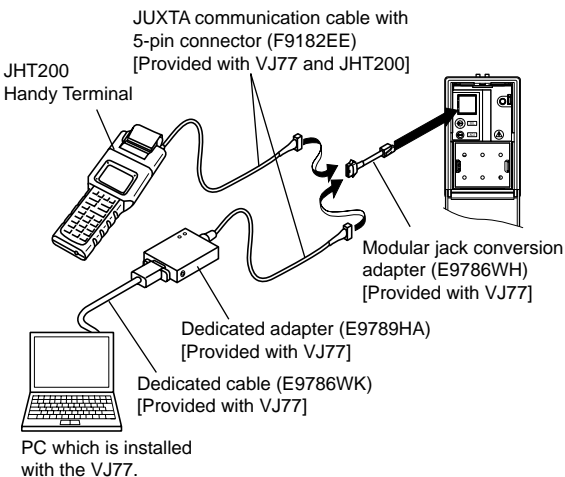
The lamp repeats the slow blinking until the distributor regains its normal status when the following abnormalities occur.

- Abnormalities in a parameter setting
- The selection switch is set to the positions other than "0."
- Input is outside of the range of  $-10$  to  $110\%$ .

### 4.2 Connector for Communication

Use the connector for communication when setting the parameters using a PC (VJ77 Parameter Setting Tool) or the Handy Terminal.

#### < How to connect with the setting tool >



\*: Use the VJ77 of version R1.04 or later.

## 4.3 Selection Switch and Adjustment Switch

The following adjustments can be performed using the switches on the front panel (selection switch and adjustment switch) without the dedicated setting tool (refer to "4.2 Connector for Communication").

The adjusted value is saved about 1 second after operating the adjustment switch. Also when the rotation direction of the adjustment switch is changed, the adjusted value becomes effective about 1 second after the change.

| Position of selection switch            | Item to be adjusted |   |
|---|---------------------|---|
|   | 0                   | No function   |
|   | 1                   | Output-1 zero adjustment  |
|   | 2                   | Output-1 span adjustment  |
|   | 3                   | Output-2 zero adjustment  |
|   | 4                   | Output-2 span adjustment  |
|   | 5                   | Input zero adjustment   |
|   | 6                   | Input span adjustment   |
| Rotation direction of adjustment switch |                     | Adjustment operation  |
|   | Clockwise           | Increase of output adjusted value and adjustment of input           |
|   | Counterclockwise    | Decrease of output adjusted value and reset of input adjusted value |

### [Adjusted volume by the adjustment switch]

One click changes about 0.005% of the output range.

#### 4.3.1 Adjusting Output Using the Switches on the Front Panel

(1) Output-1 zero adjustment

Apply the 0% input signal. Turn the selection switch to "1." Then turn the adjustment switch clockwise to increase the output, or turn it counterclockwise to decrease the output.

(2) Output-1 span adjustment

Apply the 100% input signal. Turn the selection switch to "2." Then turn the adjustment switch clockwise to increase the output, or turn it counterclockwise to decrease the output.

**Output-2 can be adjusted by the same operation as the above.**

(3) Output-2 zero adjustment

Apply the 0% input signal. Turn the selection switch to "3." Use the adjustment switch for adjustment.

(4) Output-2 span adjustment

Apply the 100% input signal. Turn the selection switch to "4." Use the adjustment switch for adjustment.

#### 4.3.2 Adjusting Input Using the Switches on the Front Panel

When performing the zero/span adjustment of input, be sure to turn the adjustment switch counterclockwise to reset the adjusted value at first.

(1) Input zero adjustment

Apply the 0% input signal. Turn the selection switch to "5." Then turn the adjustment switch clockwise to adjust the input read value, or turn it counterclockwise to reset the adjusted value.

(2) Input span adjustment

Apply the 100% input signal. Turn the selection switch to "6." Then turn the adjustment switch clockwise to adjust the input read value, or turn it counterclockwise to reset the adjusted value.



### NOTE

- **Be sure to set the selection switch back to the position "0" after each adjustment. Otherwise it may cause an incorrect operation or malfunction because the positions other than "0" are adjustment modes.**
- **When the selection switch is set to the positions other than "0", the setting tool can not be used for the setting.**

## 5. SETTING PARAMETERS

Set the parameters using a PC (VJ77 Parameter Setting Tool) or the Handy Terminal. Refer to "6. List of Parameters" in this manual and the User's Manual for VJ77 PC-based Parameters Setting Tool (IM 77J01J77-01E) or the User's Manual for JHT200 Handy Terminal (IM JF81-02E). Parameters are indicated inside the [ ].

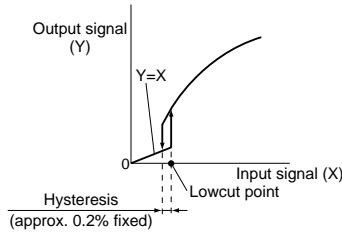
### 5.1 Setting Square Root Extractor

Set "with square root extractor" or "without square root extractor" in [D14: LINEARIZE]. "SQR" for "with square root extractor" and "OFF" for "without square root extractor."

### 5.2 Setting Lowcut Point

Set a numeric value in [D15:LOW CUT] when "with square root extractor" is selected.

- Setting range: 0.3 to 100% of the input range (setting resolution: 0.1%)



### 5.3 Setting Breakpoint Linearization

- (1) Set the breakpoint linearization in [D14: LINEARIZE]. Select "ON" to use the breakpoint linearization. Select "OFF" not to use the breakpoint linearization.
  - (2) Set the breakpoints data.
    - Set the input breakpoints data in [M01: X TABLE] to [M32: X TABLE].
    - Set the number of breakpoints data in [M33: MAX POINT].
    - Set the output breakpoints data in [N01: Y TABLE] to [N32: Y TABLE].
- Setting condition of breakpoints data
    - Maximum number of breakpoints: 32
    - Setting range: -6 to 106% (both input and output)
    - Set a relationship between the input and output at % value to the span.
    - With 4 significant digits; can be set to the second place of a decimal point.
    - For input:  $-6.00 \leq X_0 < X_1 < X_2 \dots X_{n-1} < X_n \leq 106.0\%$
    - For output:  $-6.00 \leq Y_0 < Y_1 < Y_2 \dots Y_n \leq 106.0\%$

### 5.4 Setting Output-1 Range

Set the 0% value of output-1 range in [D38: OUT1 L\_RNG] and the 100% value of output-1 range in [D39: OUT1 H\_RNG].



#### NOTE

**Changing the output-1 range resets the adjusted value.**

## 6. LIST OF PARAMETERS

| Parameter Display |                  | Item                           |
|-------------------|------------------|--------------------------------|
|                   | MODEL            | Model                          |
|                   | TAG NO           | Tag number                     |
|                   | SELF CHK         | Self-check result              |
| <b>A</b>          | <b>DISPLAY1</b>  | <b>Display1</b>                |
| A01               | INPUT1           | Input-1                        |
| A07               | OUTPUT1          | Output-1                       |
| A08               | OUTPUT2          | Output-2                       |
| A54               | STATUS           | Status *1                      |
| A56               | REV NO           | REV No.                        |
| A58               | MENU REV         | MENU REV                       |
| A60               | SELF CHK         | Self-check result              |
| <b>B</b>          | <b>DISPLAY2</b>  | <b>Display2</b>                |
| B01               | INPUT1           | Input-1                        |
| B07               | OUTPUT1          | Output-1                       |
| B08               | OUTPUT2          | Output-2                       |
| B60               | SELF CHK         | Self-check result              |
| <b>D</b>          | <b>SET (I/O)</b> | <b>Setting (I/O)</b>           |
| D01               | TAG NO.1         | Tag number-1                   |
| D02               | TAG NO.2         | Tag number-2                   |
| D03               | COMMENT1         | Comment-1                      |
| D04               | COMMENT2         | Comment-2                      |
| D14               | LINEARIZE        | Linearization                  |
| D15               | LOW CUT          | Lowcut point *2                |
| D38               | OUT1 L_RNG       | Output-1 low range             |
| D39               | OUT1 H_RNG       | Output-1 high range            |
| D40               | OUT2 L_RNG       | Output-2 low range *3          |
| D41               | OUT2 H_RNG       | Output-2 high range *3         |
| D49               | OUT1 DR          | Direction of output-1 action   |
| D50               | OUT2 DR          | Direction of output-2 action   |
| D60               | SELF CHK         | Self-check result              |
| <b>M</b>          | <b>X TABLE</b>   | <b>Input breakpoint table</b>  |
| M01               | X TABLE          | Input breakpoints data         |
| M02               | X TABLE          | Input breakpoints data         |
| :                 | :                | :                              |
| M31               | X TABLE          | Input breakpoints data         |
| M32               | X TABLE          | Input breakpoints data         |
| M33               | MAX POINT        | Number of breakpoints          |
| M60               | SELF CHK         | Self-check result              |
| <b>N</b>          | <b>Y TABLE</b>   | <b>Output breakpoint table</b> |
| N01               | Y TABLE          | Output breakpoints data        |
| N02               | Y TABLE          | Output breakpoints data        |
| :                 | :                | :                              |
| N31               | Y TABLE          | Output breakpoints data        |
| N32               | Y TABLE          | Output breakpoints data        |
| N60               | SELF CHK         | Self-check result              |
| <b>P</b>          | <b>ADJUST</b>    | <b>Adjustment</b>              |
| P08               | IN1 ZERO ADJ     | Input-1 zero adjustment        |
| P09               | IN1 SPAN ADJ     | Input-1 span adjustment        |
| P26               | OUT1ZERO ADJ     | Output-1 zero adjustment       |
| P27               | OUT1SPAN ADJ     | Output-1 span adjustment       |
| P28               | OUT2ZERO ADJ     | Output-2 zero adjustment       |
| P29               | OUT2SPAN ADJ     | Output-2 span adjustment       |
| P60               | SELF CHK         | Self-check result              |
| <b>Q</b>          | <b>TEST</b>      | <b>Test</b>                    |
| Q03               | OUT1 TEST        | Forced output-1                |
| Q04               | OUT2 TEST        | Forced output-2                |
| Q60               | SELF CHK         | Self-check result              |

\*1 The displayed status is to let the service staff know the past records of the product.

\*2 The parameter becomes effective when "SQR" is selected in [D14:LINEARIZE].

\*3 The parameters are the items to be set at the factory.

## 7. MAINTENANCE

The product starts running immediately when the power is turned on; however, it needs 10 to 15 minutes of warm-up before it meets the specified performance.

### 7.1 Calibration Apparatus

- A DC voltage/current standard (Yokogawa 7651 or the equivalent)
- A digital multimeter (Yokogawa 7561 or the equivalent)
- A precision resistor of  $250\ \Omega \pm 0.01\%$ , 1 W
- A setting tool for adjustment  
(Refer to “4.2 Connector for Communication” in this manual.)

### 7.2 Calibration Procedure

- (1) Connect the instruments as shown below. First adjust the output-1 signal and then the output-2 signal.
  - (2) Use the DC voltage/current standard and apply input signals equivalent to 0, 25, 50, 75, and 100% of input span to the distributor. When “with square root extractor” is selected, apply input signals equivalent to 0, 6.25, 25, 56.25, and 100% of input span to the distributor.
  - (3) Check to see the corresponding output voltages are 0, 25, 50, 75, and 100% respectively and within the specified accuracy rating.  
“R” is used for current output.
- Use the setting tool (VJ77 Parameter Setting Tool or JHT200 Handy Terminal) or the switches on the front panel (selection switch and adjustment switch) to adjust the input/output signals.

#### Input Adjustment Procedure

- (1) Input the value equivalent to 0% value of input range.
- (2) Call the display item (A: DISPLAY1) to check the input value in A01: INPUT1.
- (3) If the adjustment is necessary, call the adjustment item (P: ADJUST).
- (4) Select P08: IN1 ZERO ADJ to enter the adjustment mode. Select EXECUTE (adjustment) for adjustment. (If RESET is selected, the adjusted value is reset to the factory-set default.)
- (5) Input the value equivalent to 100% value of input range.
- (6) Call the display item (A: DISPLAY1) to check the input value in A01: INPUT1.
- (7) If the adjustment is necessary, call the adjustment item (P: ADJUST).
- (8) Select P09: IN1 SPAN ADJ to enter the adjustment mode. Select EXECUTE (adjustment) for adjustment. (If RESET is selected, the adjusted value is reset to the factory-set default.)

#### Output Adjustment Procedure

- (1) When adjusting 0% value of output-1, call the adjustment item (P: ADJUST) to select P26: OUT1ZERO ADJ.
- (2) If it slips out to (+) side, set (-) value equivalent to slipout; if slips out to (-) side, set (+) value equivalent to slipout.

\*: The 100% value of output-1 and the 0% value and 100% value of output-2 can be adjusted by the same operation as the above.

For adjustment using a setting tool, refer to the User's Manual for each setting tool and “6. List of Parameters” in this manual.

For adjustment using the switches on the front panel, refer to “4.3 Selection Switch and Adjustment Switch.”

User's Manual for VJ77 [Document No.: IM 77J01J77-01E]; however, use the VJ77 of version R1.04 or later.

User's Manual for JHT200 [Document No.: IM JF81-02E]

